TH262-7-310A

TECHNICAL REQUIREMENTS

1. Manufacture and inspect to JB/T 7261-94 (aluminum plate-fin heat exchanger requirements).
2. Protective-atmosphere brazing; joints must be sound, free from incomplete brazing and other defects.
3. Air leak test: 0.5 MPa, hold 5 minutes and immerse in water. No deformation or escaping bubbles permitted.
4. No obvious dents or scratches on external surfaces.
5. Blow-clean the interior, clean the exterior, plug the ports and spray yellow paint.
6. General tolerance grade: IT14. Body height is after brazing.

ITEM	DESCRIPTION	QTY	MATERIAL
7	Internal fin 230 x 36	7	3A21
6	Lower cover, t=1.5	1	4045 clad
5	External fin 228 x 50	6	3A21
4	Plate, t=0.8	12	4045
3	Upper cover, t=1.5	1	4045 clad
2	Washer OD25 / ID18, t=0.8	2	4045
1	Fitting 7/8-14 UNF	2	3A21

LX PERFORMANCE | OIL COOLER
Drawing: TH262-7-310A | 7 rows
Units: mm | English edition
Wuxi Lvxin Performance Tuning Parts Manufacturing Co., Ltd.